



## **INSTRUCTIONS**

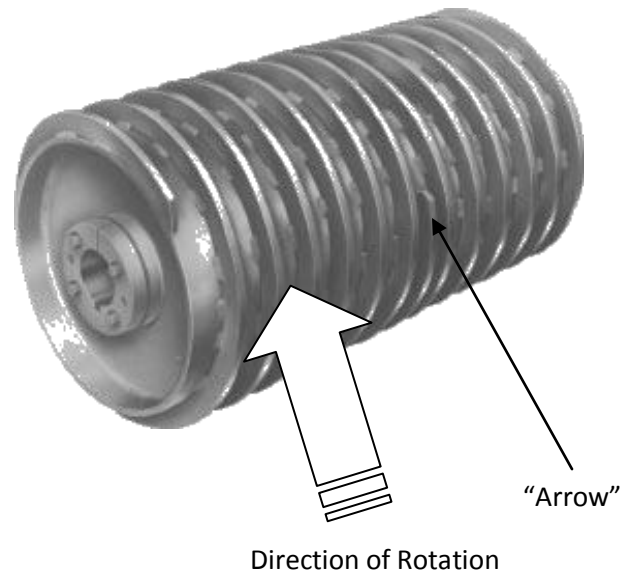
### **Installation of a Spiral Drum Pulley**

Locate the "arrow" (shown in Figure 1) formed by the bars as the spiral in each direction in the center of the pulley.

**NOTE:** You may need to rotate the pulley to find this "arrow"

Install the Spiral Drum Pulley so the "arrow" points in the direction of rotation. This maximizes the cleaning action of the spirals.

Figure 1



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